



Model 4919F, 4919P, 4926, 4936, 4936F, 4941, 4941F, 4946, 4947F, 4947P, 4956, 4956F, 4979F
File Number: E464624

COMPANY

3M COMPANY
INDUSTRIAL ADHESIVES & TAPES DIV
3M CENTER
BLDG 230-3G-07
SAINT PAUL, MN 55144-1001 United States

MODEL INFO

4919F, 4919P, 4926, 4936, 4936F, 4941, 4941F, 4946, 4947F, 4947P, 4956, 4956F, 4979F

SIGN ACCESSORIES	VALUE
Application	General Use Non-Electrical
Environmental Suitability	Wet, Damp or Dry Location

GENERAL			
Surface	Static Strength (psi)	Dynamic Bond Strength (psi)	Max Adhesive Temp (°C)
Acrylonitrile butadiene styrene	--	10	75
Polycarbonate	--	10	90
Aluminum	--	10	90
Galvanized steel	--	10	90
Enameled steel	--	10	90
Stainless steel	--	10	90
Nickel coated ABS	--	10	90
Rigid polyvinyl chloride	--	10	90
Glass/Epoxy (Grade G-10, FR-4)	--	8	90
Ceramic	--	8	110

GENERAL

Surface	Static Strength (psi)	Dynamic Bond Strength (psi)	Max Adhesive Temp (°C)
Polybutylene Terephthalate	--	8	90
Glass (with and without silane coating)	--	8	90
Acrylic/Polyurethane paint	--	10	90
Polyester Paint	--	10	90

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